

Test Report No.: TJHL1806003154CW Date: JUL.10, 2018 Page: 1 of 7

ZIBO WANGSEN IMPORT AND EXPORT CO., LTD.

RM 1201, MANSION D, BEIXIWU RD, ZHANGDIAN DISTRICT, ZIBO CITY, 255000, CHINA

The following sample(s) was/were submitted and identified by the client as:

Sample Description : 11OZ SUBLIMATION WHITE MUG

SGS reference No. : QDHL1806012751CW

Style/Item No. : WA-11A

Supplier : ZIBO WANGSEN IMPORT AND EXPORT CO., LTD.

Manufacture : ZIBO WANGSEN IMPORT AND EXPORT CO., LTD.

Country of Origin : CHINA

Sample Receiving Date : JUN.15, 2018

Testing Period : JUN.15, 2018 TO JUL.10, 2018

Test Performed : SELECTED TEST(S) AS REQUESTED BY APPLICANT

Test Requested : EN 12875-4:2006 - MECHANICAL DISHWASHING

RESISTANCE OF UTENSILS - RAPID TEST FOR DOMESTIC

**CERAMIC ARTICLES** 

Test Result(s) : FOR FURTHER DETAILS, PLEASE REFER TO THE

FOLLOWING PAGE(S)

Conclusion : THE TEST DATA WERE PROVIDED TO CLIENT FOR THEIR

OWN ANALYSIS

\*\*\*\*\*\*\*

Signed for and on behalf of

SGS-CSTC Standards Technical Services (Tianjin) Co., Ltd.



**Authorized Signatory** 



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#### **Test Conducted:**

# EN 12875-4: 2006 Mechanical dishwashing resistance of utensils - Rapid test for domestic ceramic articles

1) Scope: The European Standard specifies a rapid method for testing the dishwashing resistance of ceramic articles intended for domestic use. It dose not define the number of dishwashing cycles that any given product should withstand.

2) Product Category: Ceramic tableware

3) Number of tested sample: 4 pieces/Type

4) Procedure

Clause	Test item	Test method/Requirement
7.1	Preparation	Preparation of test specimens
7.1.1	of test	Remove any surface contamination from the test specimens.
7.1.2	specimens	Place the test specimens in the inspection site and examine them with normal corrected vision from a distance of (30±10) cm, while the viewing angle is changed. All test specimens of a given type shall be of comparable quality in gloss and colour; discard any specimens that are of inferior quality. Retain one specimen as an untested reference standard.
7.2	Immersion	Immersion of test specimens
7.2.1	of test specimens	Fill the tank with sufficient water to completely cover the specimens. Ensure that the total ware surface area to test solution volume does not exceed 130 cm2/l.
7.2.2		Cover the tank and adjust the water bath temperature to give a test tank temperature of (75±1) °C , record the tank temperature.
7.2.3		Add sufficient specified detergent to make sure the concentration of detergent is 0.5% (m/m) of solution in the test tank. Stir well to disperse the detergent. Immediately lower the test specimens, in the racks, into the tank and cover with the lid.
7.2.4		After 16 h±10 min, record the temperature in the tank and remove the test specimens. Rinse the test specimens in hot water, rub dry with a clean cloth(the rubbing action will also remove any loose colour).
7.2.5		Examine the specimens as described in 7.1.2, comparing tested items with the corresponding the untested reference standards and report any changes in gloss or colour using the method described in EN 12875-2.
7.2.6		Repeat the immersion procedure for a further 16 h±10 min using fresh detergent solution. Remove the test specimens, rinse and dry them.



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7.2.7	Re-examine the specimens after a total of 32 hours immersion. Report any
	changes in gloss or colour.

#### 6) Test result:

## After 16 hours

Prod	Products		Gloss	Resistant deposites and iridescent layers	Other aspects
1	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
2	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
3	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
4	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
Average	Inspector1	0	0	0	0
	Inspector2	0	0	0	0

## After 32 hours

Aiter 32 Hours					
Prod	Products		Gloss	Resistant deposites and iridescent layers	Other aspects
1	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
2	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
3	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
4	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
Average	Inspector1	0	0	0	0
	Inspector2	0	0	0	0



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Add 5 cycles as per client's requirements:

0

After 48 hours

71101 40 110013		Color			
Prod	Products		Gloss	Resistant deposites and iridescent layers	Other aspects
1	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
2	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
3	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
4	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
Average	Inspector1	0	0	0	0
	Inspector2	0	0	0	0

#### After 64 hours

Aiter 64 flours					
Prod	Products		Gloss	Resistant deposites and iridescent layers	Other aspects
1	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
2	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
3	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
4	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
Average	Inspector1	0	0	0	0
	Inspector2	0	0	0	0



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## After 80 hours

Prod	Products		Gloss	Resistant deposites and iridescent layers	Other aspects
1	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
2	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
3	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
4	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
Average	Inspector1	0	0	0	0
	Inspector2	0	0	0	0

## After 96 hours

Aiter 96 Hours		ı			
Prod	Products		Gloss	Resistant deposites and iridescent layers	Other aspects
1	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
2	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
3	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
4	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
Average	Inspector1	0	0	0	0
	Inspector2	0	0	0	0



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#### After 112 hours

Produ	Products		Gloss	Resistant deposites and iridescent layers	Other aspects
1	Inspector1	0	0	0	0
	Inspector2	0	0	0	2
2	Inspector1	2	0	0	0
	Inspector2	2	0	0	0
3	Inspector1	2	0	0	2
	Inspector2	2	0	0	2
4	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
Average	Inspector1	1	0	0	1
	Inspector2	1	0	0	1

#### Note:

Table 1 - Inspection criteria

	Colour(1)	gloss	Clouding	Resistant deposits and iridescent layers(2)	Other aspects
Ceramic tableware	+	+		+	+(3)(4)(5)

- (+) = to be inspected
- (1) If several colours are present on one article to be inspected, the colour with the greatest change shall be chosen.
- (2) For the elimination of easily removable deposits.
- (3) e.g. crazing.
- (4) The adherence of decorations shall be tested by repeated wiping with a moist cloth under slight pressure.
- (5) Abrasion which is caused by friction during the dishwasher treatment shall be disregarded.

Table 2 – Evaluation of inspection criteria

Classification	Rating
0	No visible change
1	First discernible change
2	Clearly visible change



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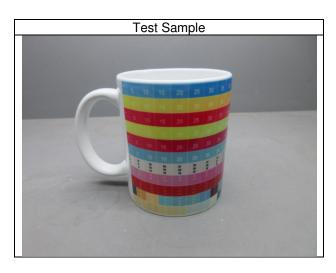
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4. Colour on the test sample 2 and sample 3 of clearly visible change was observed , after 112 h.



# **Sample Photo:**



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\*\*\*End of Report\*\*\*